

STRIPPER 680

2572001
5/15/02

POLYMERIC REMOVER AND CLEANER FOR STEEL

STRIPPER 680 is an alkaline liquid concentrate, which is used to remove and clean paint and polymeric coatings from steel. **STRIPPER 680** is fast acting and free rinsing which easily facilitates the reprocessing of parts or parts that need to be effectively cleaned for subsequent operations.

MATERIALS OF CONSTRUCTION

Steel or stainless steel tanks.

OPERATING CONDITIONS

(Soak Tank) – Concentration: 10% - 35% by volume
Temperatures: 120 – 160F
Time: as required
Agitation: recommended

TITRATION PROCEDURE

1. Using a 25 ml graduated cylinder, take a 25 ml sample of the cooled bath and add it to a 250 ml Erlenmeyer flask.
2. Rinse the graduated cylinder twice with water into the flask.
3. Add 5 drops of methyl orange indicator.
4. Titrate with 0.5 N hydrochloric acid to a pink endpoint.

$$\% \text{ Stripper 680} = 0.5 \text{ N HCl} \times 1.811$$

DROPPING BOTTLE PROCEDURE

1. Take a 2 ml sample of the bath and put it into the 125 ml flask.
2. Add about 20 ml water and 3 drops methyl orange indicator.
3. Add N-94 solution dropwise counting the drops until the solution turns pink.

$$\% \text{ Stripper 680} = \text{drops N-94 solution} \times 1.25$$

NOTICE

Before using this material, read and understand Material Safety Data Sheet for **STRIPPER 680**. Specific instructions and precautions should be followed to assure correct use and personal safety.

WASTE DISPOSAL

Assure conformity with applicable governmental regulations. Continue to observe precautions for volatile, combustible vapors from absorbed material.

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WARRANTY

The quality of this product is guaranteed on shipment from our plant. If the use recommendations are followed, desired results will be obtained. Since the use of our products is beyond our control, no guarantee expressed or implied is made as to the effects of such use, or the results to be obtained.